



Dart Aerospace Ltd.
1270 Aberdeen St
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K6A 1K7
Canada

Tel (613) 632-5200

D3206-1

Job Sheet 175763



Part No: D3206-1

Job Qty: 8 ea

Part Name: Pedal Arm



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/10/18

Job Tracking No:

Due Date: 4/24/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV B IPP A 04.04.15 New issue KJ/RF IPP Rev:B Now On Waterjet 06-12-13 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	8 Ea	4/23/18	4/23/18	0.00	0.00	Start Up Waterjet		18/04/17
100	Waterjet	8 pcs	4/23/18	4/23/18	0.04	0.67	Waterjet1		18/04/17
105	Waterjet	8 pcs	4/23/18	4/23/18	0.00	0.00	Waterjet1		18/04/17
110	QC	8 pcs	4/23/18	4/23/18	0.00	0.00	QC2 Waterjet-1		18/04/17
120	QC	8 pcs	4/23/18	4/23/18	0.00	0.00	QC8-2		
130	Powdercoat	8 pcs	4/24/18	4/24/18	0.00	0.15	Powdercoat3		BRX 4-24
140	QC	8 pcs	4/24/18	4/24/18	0.00	0.00	QC5		77 APR 24 2018
150	Packaging	8 pcs	4/24/18	4/24/18	0.00	0.00	Packaging3-1		9-10 APR 25 2018
160	QC21-SA	8 Ea	4/24/18	4/24/18	0.00	0.00	QC21		GA 128 APR 26 2018

Part Op 100 - 1-Cut as per Dwg Dwg Rev: B Prog Rev: B 2-Deburr if necessary
 Descriptions: 130 - START TIME: 10:25 OVEN TEMPERATURE: 320° FINISH TIME: 10:55
 150 - LOCATION : GA M138370

DAS
21
9-80

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M4130NS.125	4130 Sheet .125 (11Ga)	1.4080 sf (.176 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M4130NS.125	1	8	0

Part Specifications

Specifications could not be found.

Plex 4/11/18 9:00 AM Dart.Gagnon.Michelle



Container No: S061842



Part: D3206-1

Job No: 175763

Serial No/Batch: S061842

Revision:

Inspector:

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Date: 04/17/18

